

IN THE CLAIMS

We claim:

- 1 1. A liquid crystal display, comprising:
 - 2 a sapphire substrate having a first crystal lattice structure;
 - 3 a single crystal silicon structure having a thickness no greater than about 100 nanometers affixed
 - 4 to said sapphire substrate to create a silicon-on-sapphire structure, and a second crystal lattice
 - 5 structure oriented by said first crystal lattice structure;
 - 6 an array of liquid crystal capacitors formed on said silicon-on-sapphire structure; and
 - 7 integrated self-aligned circuitry formed from said silicon layer which is operably coupled to
 - 8 modulate said liquid crystal capacitors.
- 1 2. The liquid crystal display of claim 1 wherein said sapphire substrate has an r-plane orientation
- 2 and said single crystal silicon structure has a (100)-orientation.

1 3. The liquid crystal display of claim 1 wherein each of said liquid crystal capacitors is coupled
2 to a transistor formed on said silicon-on-sapphire substrate.

1 4. The liquid crystal display of claim 3 wherein each of said liquid crystal capacitors is a nematic
2 liquid crystal capacitor.

1 5. The liquid crystal display of claim 4 wherein said liquid crystal capacitor provides a reflective
2 pixel element.

1 6. The liquid crystal display of claim 4 wherein said liquid crystal capacitor provides a pixel
2 element that is transmissible to light.

1 7. The liquid crystal display of claim 1 wherein each of said liquid crystal capacitors is a
2 ferroelectric liquid crystal capacitor.

1 8. The liquid crystal display of claim 7 wherein said liquid crystal capacitor provides a reflective
2 pixel element.

1 9. The liquid crystal display of claim 7 wherein said liquid crystal capacitor provides a pixel
2 element that is transmissible to light.

1 10. A method for fabricating a monolithically integrated liquid crystal array display and control
2 circuitry on a silicon-on-sapphire structure, comprising the steps of:

3 a) affixing a sapphire substrate having a first crystal lattice structure to a single crystal silicon
4 structure having a thickness no greater than about 100 nanometers and a second crystal lattice
5 structure oriented by said first crystal lattice structure to create a silicon-on-sapphire structure;

6 b) ion implanting said single crystal silicon structure with a species selected from the group
7 consisting of silicon ions, tin ions, germanium ions, and carbon ions to create an ion implanted
8 silicon layer;

9 c) annealing said silicon-on sapphire structure;

10 d) oxidizing said ion implanted silicon layer to form a silicon dioxide layer from a portion of said
11 silicon layer so that a thinned, ion implanted silicon layer remains;

12 e) removing said silicon dioxide layer to expose said thinned ion implanted silicon layer;

13 f) fabricating transistors wherein each of said transistors is formed by patterning said thinned ion
14 implanted silicon layer to create a patterned silicon layer, growing a gate oxide on said patterned
15 silicon layer; forming a polysilicon layer over said silicon-on sapphire structure; doping said
16 polysilicon layer; patterning said polysilicon layer and said gate oxide to form a gate region and to
17 expose selected regions of said thinned, ion-implanted silicon layer; ion implanting said selected
18 regions of said epitaxial silicon layer to create source and drain regions in said thinned, ion-
19 implanted silicon layer that are self-aligned with said gate region;

20 g) fabricating electrical contacts that are electrically connected to said transistors; and

21 h) fabricating liquid crystal capacitors on said silicon-on sapphire structure that are electrically
22 connected to said transistors by said electrical contacts.

1 11. The method of claim 10 wherein said sapphire substrate has an r-plane orientation and said
2 single crystal silicon structure has a (100)-orientation.

1 12. The method of claim 10 wherein said transistors include nonlinear circuit elements.

1 13. The method of claim 10 wherein said liquid crystal capacitors include nematic liquid crystal
2 capacitors.

1 14. The method of claim 10 wherein said liquid crystal capacitors include ferroelectric liquid crystal
2 capacitors.

1 15. The method of claim 10 further includes fabricating polarizers on said silicon-on-sapphire
2 structure.

1 16. The method of claim 10 further includes forming a layer of optical filters on said silicon-on
2 sapphire structure.

1 17. The method of claim 10 includes the steps of:

2 implanting said silicon ions at a dosage of about 10^{14} cm⁻², at an energy level of about 185 keV and,
3 at a temperature of about -20°C;

4 immersing said silicon-on-sapphire structure in a nitrogen atmosphere having a temperature of about
5 550°C for approximately 30 minutes;

6 increasing the temperature of said nitrogen atmosphere in which said silicon-on-sapphire structure
7 is immersed from about 550°C to about 900°C in about one hour;

- 8 annealing said silicon-on sapphire structure in said nitrogen atmosphere for about one hour at 900°C;
- 9 and
- 10 oxidizing said silicon layer in an oxygen atmosphere having a temperature of about 1000°C.